



Sani-Pro[®] SR3D Nanofiltration Elements

Sanitary Nanofiltration Spiral Elements

PRODUCT DESCRIPTION

Membrane Chemistry:	Proprietary TFC [®] polyamide
Membrane Type:	SR3D - selective rejection nanofiltration
Molecular weight cut-off:	200 Daltons
Construction:	Sanitary spiral wound elements with controlled OD net Outerwrap with two BAND-TITE [®] reinforcement straps
Regulatory Status:	Compliant with US FDA CFR Title 21, EC Reg. No. 1935/2004, and EU Reg. No. 10/2011. Halal-certified by the Islamic Food and Nutrition Council of America (IFANCA)
Applications:	Desalting and separation of proteins, sugars and carbohydrates

NOMINAL SPECIFICATIONS

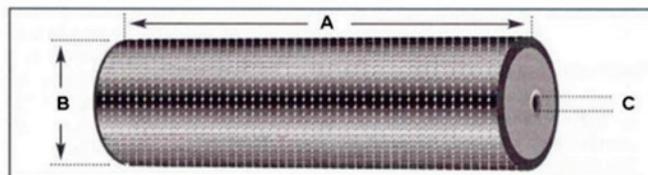
Koch Part Number	Model	Feed Spacer mil (mm)	Active Membrane Area ft ² (m ²)
8383868	3838 SR3D - 30	30 (0.8)	76 (7.1)
8383869	3838 SR3D - 45	45 (1.1)	61 (5.7)
8383964	3839 SR3D - 30	30 (0.8)	76 (7.1)
8383965	3839 SR3D - 45	45 (1.1)	61 (5.7)
8783862	7838 SR3D - 30	30 (0.8)	350 (32.5)
8783861	7838 SR3D - 45	45 (1.1)	278 (25.8)
8803863	8038 SR3D - 30	30 (0.8)	371 (34.5)
8803864	8038 SR3D - 45	45 (1.1)	291 (27.0)

OPERATING AND DESIGN INFORMATION*

Typical Operating Pressure:	200 - 450 psi (13.8 - 31.0 bar)
Maximum Operating Pressure:	800 psi (55 bar)
Operating Temperature Range	40 - 122°F (5 - 50°C)
Maximum Cleaning Temperature:	140°F (60°C)
Allowable pH - Continuous Operation:	4.0 - 10.0
Allowable pH - Clean-In-Place (CIP):	1.8 - 11.0
Design Pressure Drop Per Element:	6 - 10 psi (0.4 - 0.7 bar)
Design Pressure Drop Per Vessel:	30 - 50 psi (2.1 - 3.4 bar)

*Consult KSS Process Technology Group for specific applications

NOMINAL DIMENSIONS



Model	A		B		C	
	inches	(mm)	inches	(mm)	inches	(mm)
3838	38.0	(965)	3.8	(96)	0.831	(21.1)
3839	38.8	(984)	3.8	(96)	0.831	(21.1)
7838	38.0	(965)	7.7	(197)	1.125	(28.6)
8038	38.0	(965)	7.9	(201)	1.125	(28.6)



OPERATING GUIDELINES

Membrane Characteristics:

Sani-Pro® SR3D elements are selected when desalting and organic concentration is the objective. SR3D nanofiltration elements provide high retention of divalent salts, proteins, and sugars while preferentially passing monovalent salts such as sodium chloride.

Options:

- Diameter: 3.8", 7.8" or 8.0"
- Length: 38" or 39"
- Feed Spacer: 30 mil or 45 mil

Operating Limits:

- **Operating Pressure:** The maximum operating pressure for the SR3D elements is listed on the first page of this document. When operating above 650 psi (45 bar) temperature should not exceed 95°F (36°C). Actual operating pressure is dependent upon system flux rate (appropriate for feed source) as well as feed, concentration and temperature conditions.
- **Permeate Pressure:** Permeate pressure should not exceed baseline (concentrate) pressure at any time (including online, off-line and during transition). Reverse pressure will damage the element.
- **Differential Pressure:** Maximum differential pressure limit is 10 psi (0.7 bar) per element. Maximum differential pressure for any length vessel is 50 psi (3.4 bar).
- **Temperature:** Maximum operating temperature is 122°F (50°C). Maximum cleaning temperature is 140°F (60°C). Temperature should be kept below 95°F (36°C) when operating above 650 psi (45 bar).
- **pH:** Allowable range for continuous operation is 4.0 to 10.0. Allowable pH range for cleaning is 1.8 to 11.0.

Water Quality for Cleaning & Diafiltration:

- **Turbidity and SDI:** Maximum feed turbidity is 1 NTU. Maximum feed Silt Density Index (SDI) is 5.0 (15-minute test).
- **Guidelines:** Please refer to the KSS "Water Quality Guidelines for CIP and Diafiltration" for more detailed information

Chlorine and Chemical Exposure:

- Adherence to cleaning and sanitizing procedures including chemical concentrations, pH, temperature, and

exposure time is necessary to achieve maximum useful element life. Accurate records must be maintained.

- KSS recommends removing residual free chlorine prior to membrane exposure to prevent premature membrane failure.
- Sodium metabisulfite (without catalysts such as cobalt) is the preferred chemical to eliminate free chlorine or similar oxidizers in the feed.
- Iron or other catalyzing metals in the presence of oxidizers such as hydrogen peroxide or peracetic acid are known to accelerate membrane degradation.

Cationic Polymers and Surfactants:

Sani-Pro® SR3D membranes may be irreversibly fouled if exposed to cationic (positively charged) polymers or surfactants. Exposure to these chemicals during operation or cleaning is not recommended and will void the warranty.

Lubricants:

For element installation, use only water or glycerin to lubricate seals. The use of petroleum or vegetable-based oils or solvents may damage the element and will void the warranty.

Supplemental Technical Bulletins:

- RO/NF Element Cleaning Procedures
- Water Quality Guidelines for CIP and Diafiltration

KSS ASSIST® Service and Ongoing Technical Support:

Koch Separation Solutions (KSS) has an experienced staff of professionals available to assist end-users and OEM's for optimization of existing systems and support with the development of new applications. Along with the availability of supplemental technical bulletins, KSS also offers a complete line of KOCHKLEEN® cleaning and maintenance chemicals.

KSS Capability:

KSS is the leader in crossflow membrane technology, manufacturing reverse osmosis, nanofiltration, microfiltration, and ultrafiltration membranes and membrane systems. The industries we serve include food, dairy and beverage, semiconductors, automotive, water and wastewater, chemical and general manufacturing. KSS adds value by providing top quality membrane products and by sharing our experience in the design and supply of thousands of crossflow membrane systems worldwide.

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